

MACHINE SERVICE BULLETIN NO. 238

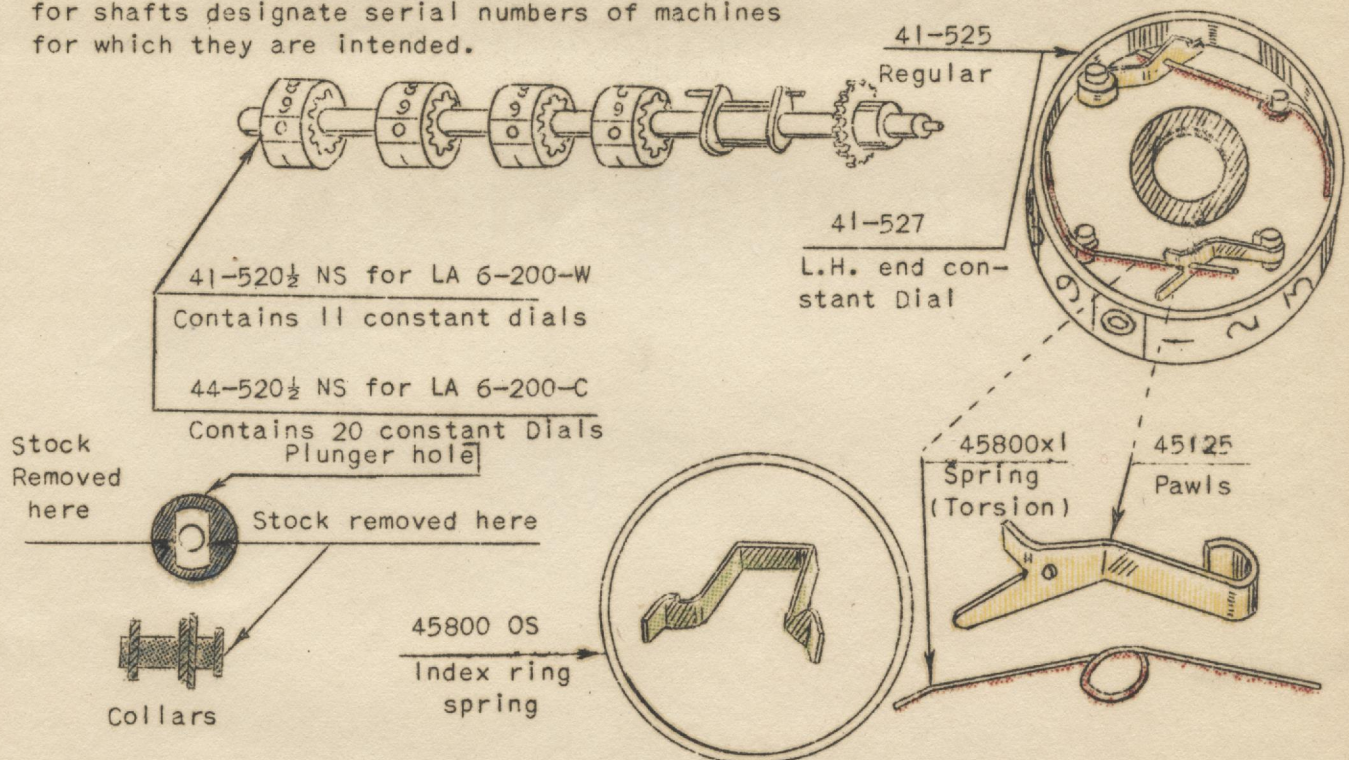
SUBJECT: Constant Dial Index Ring Springs.
LA 6-W, LA 6-C Models

DATE: October 28, 1935

TO ALL OFFICES:

This illustrated Bulletin covers a change that has been made in registering dial shafts 41-520½ for "W" and 44-520½ for "C" machines.

In instances where chronic trouble is encountered with the original 45800 springs, Branches may requisition their requirements for complete shafts and upon receipt of them return the originals for an offsetting credit. When submitting requisitions for shafts designate serial numbers of machines for which they are intended.



Stock has been removed from the 45470, 45471 and 45478 collars in order that they can be inserted in the assembled constant dials.

Place the 2538x1 cam shown as (D) on plate 49, M.S.B.#161-D in position on the registering dial shaft. Tighten the #3007 set screw in the cam and turn carriage clearout handle to determine if cyphers locate centrally in lower carriage windows. If the cyphers locate properly it proves that the 2538x1 cam is correctly positioned and secured on the registering dial shaft with its set screw.

Turn the carriage clearout handle until figure 2½ appear in lower windows and drill through the cam and shaft with a #56 drill and ream with a 22/100 reamer. Insert taper pin #2573 in hole and remove set screw from cam.

F. M. Smith

General Service Manager